

Date: Tuesday, 27/03/2007 11:04:49 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : MOUNTING PLATE (204 STEP)
<b>Job Number</b> : 31186	
<b>Estimate Number</b> : 11846	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2349
<b>This Issue</b> : 27/03/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2349 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 14/03/2007 <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : C
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : _____	<b>Due Date</b> : 21/03/2007 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : _____	
<b>Comment</b> : Est. 02.11.26 Reformat; Added template KJ	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S080	6061-T6 .080 Sheet
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**Comment:** Qty.: 0.1457 sf(s)/Unit Total : 0.5830 sf(s)  
 6061-T6 .080 Sheet  
 Material: 6061-T6, 0.080" Thick  
 (M6061T6S.080)  
 Batch: M102723

FF 07-03-27 4

2.0	SHEAR	SHEAR
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**Comment:** SHEAR  
 Shear blanks as per Dwg D2349 using template D2349T1

FF 07-03-27 4

3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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**Comment:** LARGE FABRICATION RESOURCE 1  
 Drill hole as per Dwg D2349 using drilling Jig D2349T1  
 Deburr

FF 07-03-27 4

4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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**Comment:** HAND FINISHING RESOURCE #1  
 Acid etch and Alodine as per QSI 005 4.1

07-03-27 (4)

5.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

07-03-27

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE (204 STEP)

Job Number: 31186

Part Number: D2349

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 2/3/27 (4)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE


2/07/28

Job Completion

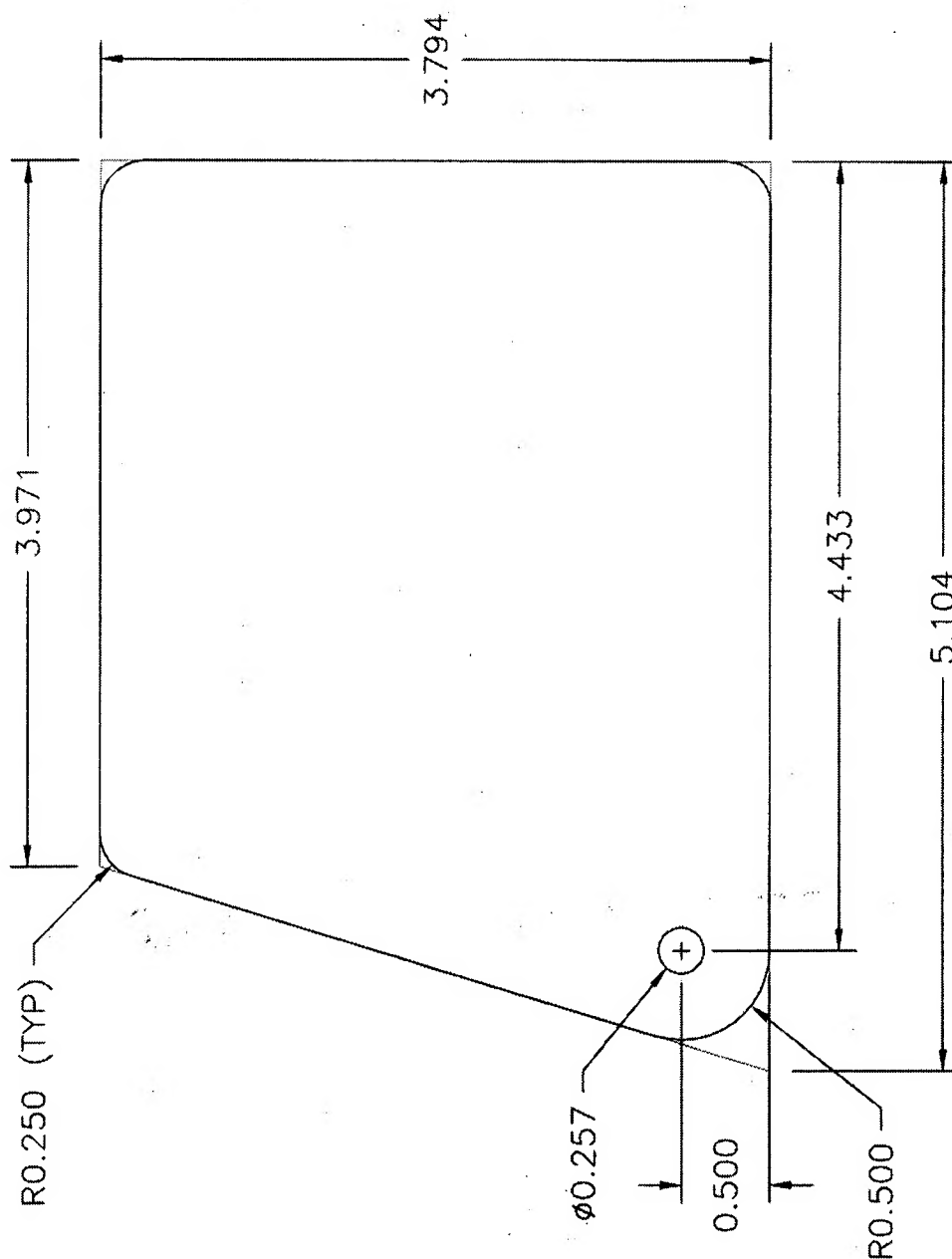


UL 07-03-28



DESIGN BW		DRAWN BY RF		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE		APPROVED 		DRAWING NO. D2349	
DATE 99.05.04		TITLE MOUNT PLATE		REV. C SHEET 1 OF 1	
A	95.11.09	NEW ISSUE			
B	96.04.03	RE-DRAWN			
C	99.05.04	ADDED ACID ETCH AND ALODINE			

RELEASED  
99.05.11 KE



MATERIAL: 6061-T6 (QQ-A-250/11) 0.080 THICK  
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED